

+ Chroma-Chem® Tint-Ayd® EP

Pigment Dispersions for Epoxy Coatings

Tint-Ayd® EP colorants are solvent-based colorants formulated using a standard epoxy resin for tinting two component industrial epoxy coatings. These products use an epoxy resin with broad compatibility that produces a color system designed to provide excellent color performance in tinting or full pigmentation in most epoxy systems.

► Key Benefits

Tint-Ayd® EP colorants are stable, free-flowing pigment concentrates recommended for use in epoxy industrial coatings. They have excellent compatibility with a wide variety of coatings and have a rheological profile suitable for POS and in-plant tinting applications.

These colorants are based on a monomer-free epoxy resin. The dispersing resin was chosen because of its broad compatibility with a variety of coatings chemistries. The colorants contain up to 60% solvent by weight to improve flow and handling. They are formulated to be thixotropic to resist pigment settling and syneresis.

► Properties

The resin in the Tint-Ayd® EP colorants is reactive. This resin will become part of the final film provided the base system is also reacted with conventional monomers and catalysts or other curatives.

The Tint-Ayd® EP colorants contain xylene and n-butanol. VOC levels generally run between 350 and 600 g/L. Rheological properties are suitable for in-plant tinting or dispenser tinting.

► Applications

The Tint-Ayd® EP colorants are formulated for use in many industrial coatings including, but not limited to coil, concrete protection, gel coats, general industrial finishes, industrial maintenance, and wood coatings.

► Compatibility

Tint-Ayd® EP colorants are recommended for use in solvent-based epoxy coatings. These colorants will also be compatible with diluents commonly used in epoxy coatings. However, the level of diluent can affect the performance of the colorants. Color control additives are recommended to be incorporated into the base prior to colorant addition.

► Shelf Life

Proper handling is essential to maintain good quality. It is recommended that the colorants be mixed prior to use. Containers should be tightly sealed when not in use. Repacking the colorant into a smaller container should be considered if the colorant level in the container is less than 20% of the original amount and will be stored for an extended period of time.

Shelf life on the Tint-Ayd® EP colorants is 4 years from the date of manufacture in unopened containers.



INDUSTRIAL MAINTENANCE



CONCRETE PROTECTION



GENERAL INDUSTRIAL FINISHES

| Product Code | Description | CI Name | % Pigment | | % Non-Volatiles | | % Volatiles | | Specific Gravity | VOC* | Pigment Lightfastness | | Pigment Resistance | |
|--------------|--------------------------|-----------|-----------|--------|-----------------|--------|-------------|--------|------------------|------|-----------------------|------|--------------------|------|
| | | | X Wt. | X Vol. | X Wt. | X Vol. | X Wt. | X Vol. | | | g/L | Mass | Tint | Acid |
| EP 30-01 | Rutile Titanium Dioxide | White 6 | 58.0 | 25.5 | 22.0 | 32.5 | 20.0 | 42.0 | 1.80 | 360 | N | N | N | N |
| EP 30-23 | Phthalo Blue NFNC | Blue 15:2 | 16.0 | 9.2 | 30.0 | 27.1 | 54.0 | 63.7 | 1.01 | 544 | N | N | N | N |
| EP 30-35 | Tinting Black | Black 7 | 20.0 | 11.5 | 30.0 | 28.9 | 50.0 | 59.6 | 1.01 | 504 | N | N | N | N |
| EP 30-43 | Light Lemon Yellow Oxide | Yellow 42 | 48.0 | 18.3 | 24.0 | 31.2 | 28.0 | 50.5 | 1.53 | 430 | N | N | N | N |
| EP 30-47 | Organic Yellow- Primrose | Yellow 97 | 18.0 | 13.1 | 25.0 | 20.0 | 57.0 | 66.9 | 0.99 | 567 | N | N | N | N |
| EP 30-61 | Red Oxide Medium | Red 101 | 55.0 | 11.5 | 20.0 | 32.4 | 25.0 | 56.1 | 1.92 | 384 | N | N | N | N |
| EP 30-71 | Phthalo Green | Green 7 | 15.0 | 7.2 | 26.0 | 22.9 | 59.0 | 69.9 | 1.01 | 594 | N | N | N | N |

*Expected values based on formulation

©Chromaflor Technologies. This information is furnished without warranty, representation, inducement or license of any kind. It is accurate to the best Chromaflor Technologies' knowledge or is obtained from sources believed to be accurate, Chromaflor Technologies therefore assumes no legal responsibility for reliance upon given information. We reserve the right to make any changes according to technological progress or further developments. Since Chromaflor Technologies does not have control over the exact use of our products or other factors that may affect your specific process and application, our providing this data does not relieve you of the responsibility of carrying out your own tests and experiments prior to any contemplated use of the product. Also when Chromaflor Technologies' products are incorporated into your product, you must make your own determination as to what instructions and warranties to provide.

| Lightfastness and Resistance Key | | | |
|----------------------------------|------------------------|----|----------------------------------|
| N | no bleed/discoloration | * | no Florida data, only Fadeometer |
| S | slight | ** | no data |
| A | appreciable | | |

Lightfastness and Resistance information is provide for guidance purposes only.
Source: NPIRI Raw Materials Data Handbook Volume 4 (@ 2000)



Where Art Meets Technology